



**NORTON**  
SAINT-GOBAIN

METAL BONDING  
COMPOSITE PLASTIC REPAIR – BONDING  
COMPOSITE PLASTIC REPAIR – STRUCTURAL  
COMPOSITE PLASTIC REPAIR – COSMETIC  
FLEXIBLE PLASTIC REPAIR – STRUCTURAL  
FLEXIBLE PLASTIC REPAIR – COSMETIC



636425-	DESCRIPTION	COLOR	WORK TIME	HANDLING/CLAMP TIME	SANDING TIME	PAINT TIME
<b>ACRYLIC ADHESIVES</b>						
06419	Metal Door Skin Bonding	Green	45 min	1-1/2 hrs		
06420	Metal Panel/Weld Bonding	Gray	75 min	2-1/2 hrs		
<b>URETHANE ADHESIVES</b>						
97122	45 second (50 ml)	Opaque	45 sec	2-1/2 min	5-7 min*	
04647	45 second	Opaque	45 sec	2-1/2 min	5-7 min*	
04615	1 minute	Black	1-1/2 min	7 min	12-20 min*	1 hour
04616	5 minute	Black	7 min	15 min	45 min	2 hours
04617	15 minute	Black	20 min	45 min	90 min	3 hours
<b>EPOXY ADHESIVES</b>						
06400	Plastic Repair Skim-Plus	Blue	1 – 2 min		15 – 20 min*	60 min
06417	SMC/Fiberglass Repair	Beige	40 min		10 min @180°F	60 min @ 180°F

\*Sanding time depends on film thickness | Times shown above are at 70°F/21°C unless noted otherwise | All are 220ml unless otherwise noted.

## SPEEDGRIP AVAILABILITY

636425-	DESCRIPTION	SIZE	COLOR	WORK TIME	PAINT TIME	CURE TIME
<b>EPOXY SEAM SEALERS</b>						
97120	Seam Sealer	220 ml 1:1	Black	8-10 min	30 min	2 hours
97121	Seam Sealer – Self-Leveling	220 ml 1:1	Black	5-10 min	30 min	2 hours
<b>FOAMS</b>						
04622	Flexible Urethane Foam	220 ml 1:1	Gray	3-5 sec	15 min	15 min
06399	Rigid Urethane Foam	220 ml 1:1	Yellow	10-25 sec	15 min	45 min
<b>ADHESION PROMOTERS FOR ALL PLASTICS</b>						
04624	Adhesion Promoter – Brush Top	118 ml	–	–	–	–
04625	Adhesion Promoter	333 grams	–	–	–	–

636425-	PKG/CASE	DESCRIPTION	SIZE	COLOR
<b>ACCESSORIES</b>				
41399	1 / 1	Pneumatic Applicator Gun for 220 ml	1:1 and 2:1	
41400	1 / 1	Heavy Duty Manual Gun for 220 ml	1:1 and 2:1	
97117	1 / 1	Manual Gun for 50 ml	1:1	
97118	6 / 72	Mixing Tips – 16 element	For 50 ml	White
04628	6 / 60	Mixing Tips – 24 element	For 220 ml	Green
04632	1 / 6	Nylon Reinforcing Tape	2" x 65'	
06396	25 / 100	Spreader for Skim-Plus	3" x 4"	Black
06397	1 / 6	Fiberglass Cloth	4" x 12'	



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