

TAKE FINISHING TO THE NEXT LEVEL
WHILE FINISHING THE JOB FASTER!



**NEW
3000
GRIT**

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Norton Dry Ice Q260 NorGrip Finishing Film Discs
Ice 3000 NorGrip Foam Finishing Discs
Liquid Ice Extra-Cut and Ultra-Fine Machine Glaze



NORTON
SAINT-GOBAIN

NORTON ICE DEFECT REMOVAL SYSTEM

A COMPLETE FINISHING SYSTEM



Dry Ice Q260 Film Finishing Disc – 1500 Grit / Dry

DEFECT REMOVAL

FEATURE

- Smooth film backing
- Premium aluminum oxide grain
- Anti-loading agent

BENEFIT

- Consistent finish that buffs out easily and quickly
- Fast cut and long life
- Less downtime switching discs
- Eliminate pigtails and costly re-work
- Uniform finish that buffs out faster

Norton
DRYice
Q260



Ice 3000 Foam Finishing Disc – 3000 Grit / Moist

SCRATCH REFINEMENT

FEATURE

- Integrated foam backing
- Produces a semi-polished finish

BENEFIT

- Eliminate pigtails and costly re-work
- Conformable to contours
- Quick and easy to buff out

Norton
ice
3000



Liquid Ice Polish

FEATURE

- Water soluble
- 1 polish, 3 pads
- Premium micro-fine abrasives

BENEFIT

- VOC compliant
- Very easy to clean up
- Simple system that's easy to use
- Reduce inventory
- The polish matches the cut of the pad for optimal performance
- Removes swirl marks and haze
- Removes sand scratches quickly

LIQUIDICE

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WORK SMARTER – FINISH FASTER!



Apply the thin interface pad to the back-up pad. Always use a 3/32 random orbital D/A sander for the best results.



Apply a P1500 grit disc to the thin interface pad.
(For larger dirt nibs or heavy orange peel, it might be necessary to start with P1000 or P1200 followed by P1500).



Reduce the machine speed by 25% or more to achieve the best finish.
Thoroughly clean the vehicle before sanding to eliminate possible contaminants.



Start the D/A after it is in contact with the surface. Use light pressure. Work in small sections with a slow, steady movement. Sand in an up and down motion then a side to side motion with slight overlap.

Once the desired finish is achieved, wipe the area with a microfiber cloth or blow with clean air.



Remove the thin interface pad from the D/A and apply the foam backed 3000 grit directly to the back-up pad.



Lightly spray the disc and the surface to be sanded with a spritz of water. Using the disc moist will keep the surface free from any debris that could harm the finish.



Follow the same procedure as above except keep the sanding surface moist to remove debris and to enhance the cutting action. Wipe surface dry with a clean microfiber to inspect; the surface should now have a uniform, semi-polished finish.



BUFFING STEP 1

Start with the Wool Pad. (Spur wool pad before starting to remove loose yarns or dry polish). Apply Liquid Ice Extra-Cut to the work area and spread with the pad before starting the machine. Buff using medium pressure at 1000 –1200 rpm. Remove all sand scratches before moving to pad #2



BUFFING STEP 2

Use the Blue Cutting Foam Pad and follow the same procedure, except turn the buffer rpm up to 1500. Remove all swirl marks before moving to pad #3.



BUFFING STEP 3

Use the White Finishing Pad and follow the same procedure at 1500 rpm to remove swirl marks and produce a high gloss finish.



Remove all buffing residue and add paint protection with Liquid Ice Clean-Up/Detailer Spray #42082. Wipe clean with a Blue Magnet microfiber cloth #04402.



BEST PRACTICE FOR DARK VEHICLES

For the highest gloss and complete removal of all swirl marks, use Ultra-Fine Machine Glaze. Use on its own for fine scratch removal or as Step 3 in place of Liquid Ice Extra-Cut. Ideal for dark colored vehicles.



Dry Ice Q260 NorGrip Finishing Film Discs

Dry Ice Q260 NorGrip Finishing Film Discs are the most technologically advanced discs on the market today. A superior grain on a super smooth film backing provides an incredibly fast cut that simply doesn't load so there are no "pigtailes" that take extra time to buff out.

GRIT	636425-	PACKAGE	PKG/CASE
3" DRY ICE Q260 NORGRIP FINISHING FILM DISCS			
P1500	06070	50	4
P1200	06069	50	4
P1000	06068	50	4
3" NORGRIP ACCESSORIES			
Back-Up Pad (12,000 RPM)	06128	10	1
Thin Interface Pad	05457	10	1
6" DRY ICE Q260 NORGRIP FINISHING FILM DISCS			
P1500	06043	50	4
P1200	06042	50	4
P1000	06041	50	4
6" NORGRIP ACCESSORIES			
Back-Up Pad (12,000 RPM)	06130	5	1
Thin Interface Pad	42089	5	1



Ice 3000 NorGrip Finishing Foam Discs

Ice 3000 Finishing Foam discs, used moist, will produce a semi-polished surface which greatly reduces buffing time.

SIZE	636425-	PACKAGE	PKG/CASE
ICE 3000 NORGRIP FINISHING FOAM DISCS			
3" Discs	06211	6	24
6" Discs	06207	15	60
3" NORGRIP ACCESSORIES			
Back-Up Pad (12,000 RPM)	06128	10	1
6" NORGRIP ACCESSORIES			
Back-Up Pad (12,000 RPM)	06130	5	1



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BETTER PERFORMANCE + BETTER PRICE = BETTER VALUE!



Liquid Ice Extra-Cut

Water soluble Liquid Ice Extra-Cut is easy to use and easy to clean up. Liquid Ice Extra-Cut is engineered to be used with a selection of 3 pads, depending on the finish required.

DESCRIPTION	636425-	PACKAGE	PKG/CASE
Quart	97116	1	4
Gallon	06078	1	2



Liquid Ice Ultra-Fine Machine Glaze

Use on its own for fine scratch removal or as Step 3 in place of Liquid Ice Extra-Cut to eliminate swirl marks and produce a high gloss finish. Ideal for dark colored vehicles.

DESCRIPTION	636425-	PKG/PACK	PKG/CASE
Quart	06092	1	4



Liquid Ice Buffing / Polishing Pads

These pads are engineered to work with Liquid Ice to achieve the optimal cut in the least amount of time while producing the best finish.

DESCRIPTION	636425-	PACKAGE	PKG/CASE
8" NorGrip Back-Up Pad (5/8"-11)	42080	1	3
8" Super Cut Wool Pad - Step 1	42077	1	6
9" Blue Cutting Foam Pad - Step 2	42078	1	6
9" White Finishing Foam Pad - Step 3	42079	1	6
3" NorGrip Back-Up Pad (5/16"-24)	06128	10	1
3" Super Cut Wool Pad - Step 1	43832	10	4
3" Blue Cutting Foam Pad - Step 2	05459	10	4
3" White Finishing Foam Pad - Step 3	05460	10	4



Liquid Ice Clean-Up / Detailer Spray

The spray detailer easily cleans up excess buffing residue and provides paint protection. Just spray it on and wipe it off with a Blue Magnet micro fiber wipe.

DESCRIPTION	636425-	PACKAGE	PKG/CASE
32 oz. Spray Bottle	42082	1	4
Blue Magnet Microfiber Cloth	04402	5	4



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