

TAKE FINISHING TO THE NEXT LEVEL

Norton
DRYice
Q260

LIQUIDice



Apply the thin interface pad to the back up pad.



Apply a P1500 grit disc to the thin interface pad.

(For larger dirt nibs or heavy orange peel, it might be necessary to start with P1000 or P1200 followed by P1500).



Reduce the machine speed by 25% or more to achieve the best finish.

Thoroughly clean the vehicle before sanding to eliminate possible contaminants.



Start the D/A after it is in contact with the surface. Use light pressure. Work in small sections with a slow, steady movement. Sand in an up and down motion then traverse using a side to side motion.



Start with the Super Cut Wool Pad. (Spur wool pad before starting to condition and remove loose yarns or dry polish). Apply Liquid Ice Extra-Cut to the work area and spread with the pad before starting the machine. Buff using medium pressure at 1000–1200 rpm. Remove all sand scratches before moving to pad #2.



Use the Blue Cutting Foam Pad and follow the same procedure, except turn the buffer rpm up to 1500. Remove all polish swirl marks before moving to pad #3.



On dark finishes the White Finishing Foam Pad is recommended to remove the finest polish swirl marks and produce a high gloss finish. Buff at 1500 rpm.



Remove all buffing residue and add paint protection with Liquid Ice Clean-Up/Detailer Spray #42082. Wipe clean with a Blue Magnet microfiber cloth #04402. Be sure to remove the tag from the cloth before use.



The Liquid Ice back-up pad has a special centering device to ensure perfect balance.

Tech Tip: Fold the pad in half to easily align the button with the hole then pat the pad securely into place.

Use only a 3/32 random orbital D/A sander.

Many brands are color-coded:

- Hutchins blue body trim
- National Detroit black shroud
- Dynabrade black trigger



Premium aluminum oxide grain	Smooth film backing	Anti-loading dry sanding
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FEATURES

- Anti-loading agent
- Consistent finish
- Fast cut
- Smooth film backing
- Long life

BENEFITS

- Eliminates pig tails and costly re-work
- Quick and easy to buff out
- Increase productivity
- Consistent finish that buffs out faster
- Less downtime switching discs
- Reduce material and labor costs



Dry Ice Q260 NorGrip Finishing Film Discs

SIZE	3"	6"	3"	6"
GRIT	636425-	636425-	636425-	636425-
P1500	06070	06043	—	—
P1200	06069	06042	—	—
P1000	06068	06041	—	—
Thin Interface Pad	—	—	05457	42089
PKG/CASE	50/4	50/4	10/1	5/1

Film backed discs provide a smooth sanding substrate so there is a uniform finish. Defects are removed quickly and buff time is reduced.



Liquid Ice Extra-Cut Polish

Water soluble Liquid Ice Extra-Cut is easy to use and easy to clean up. Liquid Ice Extra-Cut is the only polish to use with 3 pads so you virtually eliminate the chance of cross contamination.

DESCRIPTION	636425-	PKG/CASE
Quart	97116	1/4
Gallon	06078	1/2



Clean-Up / Detailer Spray

The spray detailer easily cleans up excess buffing residue and provides paint protection. Just spray it on and wipe it off with a Blue Magnet microfiber cloth.

DESCRIPTION	636425-	PKG/CASE
32 oz. Spray Bottle	42082	1/4
Blue Magnet Microfiber Cloth	04402	5/4



8" – 9" Pads

These pads are engineered to work with Liquid Ice Extra-Cut to achieve the optimal cut in the least amount of time while producing the best finish. No swirl marks and no cross contamination are benefits to this easy 1, 2, 3 system.

DESCRIPTION	636425-	PKG/CASE
NorGrip Back-Up Pad (5/8"-11)	42080	1/3
8" Super Cut Wool Pad – Step 1	42077	1/6
9" Blue Cutting Foam Pad – Step 2	42078	1/6
9" White Finishing Foam Pad – Step 3	42079	1/6



3" Pads

For small spot repair areas, the 3" pads work just the same as the larger pads with Liquid Ice Extra-Cut.

DESCRIPTION	636425-	PKG/CASE
NorGrip Back-Up Pad (5/16"-24)	06128	10/1
Super Cut Wool Pad – Step 1	43832	10/4
Blue Cutting Foam Pad – Step 2	05459	10/4
White Finishing Foam Pad – Step 3	05460	10/4